**Parex Armourwall 300 Stucco** is a 3-coat system that provides a durable exterior stucco façade with unique, refined aesthetic appeal. This 3/4” thick system can be installed at greater thicknesses in accordance with ASTM C926 as required for fire resistance rated assemblies or STC ratings. Enhanced Krak-Shield crack resistance is available for all configurations by incorporating a reinforced leveling coat prior to application of the finish.

**Suitable Types of Construction**
- Non-combustible
- Combustible
- Fire-Resistance Rated Walls
- Residential
- Commercial
- New
- Renovation

**Application Type**
- Exterior Only

**Application Orientation**
- New
- Renovation

**Substrates**
- Gypsum Sheathing
- Fiber Board
- Exposure 1 OSB
- Cement Fiber Sheathing
- Concrete & CMU
- CDX Plywood

1Regional restrictions apply. For OSB applications outside of approved regions, use Parex Standard WaterMaster LCR.


**Code Approvals**
- IBC Section 2512
- IRC Section R703.6.2

**System Notes**
- Stucco is a non-structural cladding. It depends on the substrate wall for support and attachment. Substrate construction must resist all design loads.
- Sheathing attachment to framing must resist design negative windloads; loads are transferred to the framing. Appropriate safety factors must be applied.
- All penetrations & non-draining terminations of the system must be made weather-tight.
- Armourwall 300 stucco systems can be installed with lath or direct applied over CMU. When direct applied over CMU, Parex WeatherDry is installed over the brown coat prior to application of the finish. See Parex USA Tech Bulletin TB029.
## Components

*System options vary based on assembly selected. Review Parex Stucco Systems for more detailed system information.*

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<tr>
<th>WRB, Field Substrate</th>
<th>Lath &amp; Accessories</th>
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</table>
| - A code compliant water-resistive barrier | - Minimum G60 Galvanized Steel  
- OR -  
- Rigid Polyvinyl Chloride (PVC)  
- OR -  
- Zinc Alloy | - Lath Locks: Wind-lock galvanized steel washer, 1 ¼”d, 24 gauge  
- Metal Plaster Base: Minimum 17 gauge, self-furred, 2.5 lb/yd²  
- Foundation Weep Screed, minimum 3 ½” vertical attachment flange |

*Note: Select appropriate lath & accessories for the building type.*

<table>
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<tr>
<th>Scratch &amp; Brown Coat</th>
<th>Stucco Admix (use with Scratch &amp; Brown Coat materials)</th>
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| - A Parex Fiber 47 Armourwall Stucco Base  
Sanded and Concentrate formulations are available. | - Parex USA Adacryl Admix & Bonding Agent (optional)  
For enhanced adhesion, curing, freeze-thaw stability & workability. |

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<th>Krak-Shield, Enhanced Crack Resistance (Optional)</th>
<th>Primer (Optional, use with acrylic &amp; elastomeric finish materials)</th>
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</table>
| - A Parex 121 Basecoat & Adhesive*  
or Parex USA Stucco Level Coat  
- Reinforcing Mesh: 4.5 oz or 12 oz for stucco applications | - A Parex USA primer suitable for finish selected  
The use of primer enhances appearance and uniformity of the finish, improves finish coverage rates, helps prevent efflorescence, and promotes adhesion. |

* Select the formulation most suitable for the project

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<th>Finish or Coating</th>
<th>Sealers &amp; Accent Stains (Optional)</th>
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| - A Parex acrylic, elastomeric or specialty finish | - A Parex USA sealer or accent stain to enhance aesthetics & cleanability.  
*Primarily used with specialty finishes |

*NOTE: EPS Features & Shapes can be added as desired.*