DESCRIPTION
- 100% Acrylic-based textured finish
- DPR (Dirt Pick-up Resistance) chemistry
- Integrally colored with high-quality pigments
- Exceeds ASTM and ICC Acceptance Criteria

USES
- Exterior or interior finish coat over: Parex CI Systems
- Properly prepared masonry, stucco, and concrete surfaces
- Interior application over drywall, plaster, or properly prepared masonry or concrete

COMPOSITION
- Binder base: 100% acrylic polymer with surface-hardening property.
- Aggregate: Pure crushed marble, rust-free.
- Water-based: VOC-compliant
- Pigment base: Titanium dioxide.
- Color: ParexUSA standard colors or tinted to desired custom color. Meets SCAQMD Rule 1113 when using ParexUSA Non-VOC Colorants

CONTAINER
- 65 lb (29.5 kg) net weight in plastic pails.
- Storage: Protect from direct sunlight and freezing at all times.
- Do not stack pails more than 3 pails high.
- Shelf life: Reference ParexUSA Expiration Date of Products Technical Bulletin

<table>
<thead>
<tr>
<th>Test</th>
<th>Method</th>
<th>Criteria</th>
<th>Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Abrasion Resistance*</td>
<td>ASTM D968</td>
<td>No cracking or loss of film integrity at 528 quarts (500 L) of sand</td>
<td>Pass @ 1000 Liters</td>
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<tr>
<td>Accelerated Weathering</td>
<td>ASTM G153</td>
<td>No deleterious effects at 2000 hours when viewed under 5x magnification</td>
<td>Pass</td>
</tr>
<tr>
<td>Flexibility (Mandrel Bend)</td>
<td>ASTM D522, Method B</td>
<td>No Requirement</td>
<td>1” diameter @ -4°F</td>
</tr>
<tr>
<td>Freeze/Thaw Resistance*</td>
<td>ASTM E 2485</td>
<td>No deleterious effects at 10 cycles when viewed under 5x magnification</td>
<td>Pass @ 60 cycles</td>
</tr>
<tr>
<td>Mildew Resistance*</td>
<td>ASTM D 3273</td>
<td>No growth supported during 28 day exposure period</td>
<td>Pass @ 35 days</td>
</tr>
<tr>
<td>Mildew Resistance*</td>
<td>MIL B10 B 508</td>
<td>No growth 28 days</td>
<td></td>
</tr>
<tr>
<td>Moisture Resistance*</td>
<td>ASTM D2247</td>
<td>No deleterious effects at 14 day exposure</td>
<td>Pass 28 days</td>
</tr>
<tr>
<td>Salt Fog Resistance*</td>
<td>ASTM B117</td>
<td>No deleterious effects at 300 hours</td>
<td>Pass @ 900 hrs</td>
</tr>
<tr>
<td>Scrub Resistance</td>
<td>ASTM D2486</td>
<td>No Requirement</td>
<td>Pass 10,000 Cycles</td>
</tr>
<tr>
<td>Surface Burning Characteristics</td>
<td>ASTM E84</td>
<td>Individual components shall each have a flame spread &lt;25, and smoke developed &lt; 450</td>
<td>Flame Spread: 0 to 15 Smoke Developed: 0 to 15</td>
</tr>
<tr>
<td>Water Vapor Transmission</td>
<td>ASTM E 96 Procedure B</td>
<td>Vapor Permeable</td>
<td>Permeable</td>
</tr>
<tr>
<td>VOC</td>
<td>EPA Reference Test Method 24</td>
<td>US EPA, South Coast AQMD and Greenseal Standard</td>
<td>8 g/L</td>
</tr>
</tbody>
</table>

*Tested with Parex Base Coat
COVERAGE
Depending on the condition of the substrate and method of application, approximate coverages per pail are:
530 Parex Swirl Fine
Aggregate size: 1.5mm
120–135 ft² (11–12.5 m²)
531 Parex Swirl Coarse
Aggregate size: 3.0mm
70–95 ft² (6.5–9 m²)
532 Parex Multi-Texture
60–150 ft² (6–14 m²)
Coverage varies due to texture.
533 Parex Sand Smooth
Aggregate size: 0.5mm
280–300 ft² (26–28 m²)
534 Parex Sand Fine
Aggregate size: 1.0mm
150–165 ft² (14–15 m²)
535 Parex Sand Coarse
Aggregate size: 1.5mm
90–110 ft² (8.4–10.2 m²)

DRYING TIME
24–48 hours under normal conditions. High humidity and low temperatures extend drying time.

CLEAN UP
Water soluble prior to drying. Clean tools and containers with water prior to drying.

SURFACE PREPARATION:
- Remove surface contaminants such as dust or dirt without damaging the substrate.
- For previously painted surfaces, all loose and chalking paint must be removed, and glossy surfaces dulled.
- Portland Cement Plaster must be clean and cured a minimum of 7 days or in accordance with Parex Armourwall Specifications.
- New concrete, stucco and masonry must be clean and cured a minimum of 28 days.
- Check concrete surfaces for alkalinity and treat. Any form-release agents or bond breakers must be removed.
- Uneven concrete or masonry can be leveled with a Parex 121 Base Coat & Adhesive and other suitable, compatible product.
- For interior drywall, prepare as for painting.

ParexUSA recommends the use of primers to enhance the appearance and uniformity of the finish, improved coverage, and decrease the chance of efflorescence. This is especially true when using dark colors or finishes with a large aggregate. If specified, prime with ParexUSA Primer or Variance VariPrime Sanded, refer to Product Data Sheet.

For additional options, contact ParexUSA Technical Services Department.

APPLICATION
- Read the entire label before using this product
- Always maintain a wet edge and work to corners or joints. For best color consistency, use finish with the same batch number within a wall section.
- Use a clean stainless steel trowel and apply a uniform coat the thickness of the largest aggregate size of the finish.

Texturing 532 Multi-Texture Finish:
- Use a clean stainless steel trowel and apply a uniform coat the thickness of the largest aggregate size of the finish and allow to completely dry before applying the second coat. Proper drying in between coats is crucial. If the second coat is applied over a wet first coat, the material will dry as a one thick coat and be more prone to cracking. After the first pass has dried (typically 3-4 hours in 75ºF, 50% RH) apply a second coat of 532 Multi-Texture, using tools and techniques necessary to obtain the desired texture. The maximum thickness within the applied texture must not exceed 3/16 in. (5mm) with average thickness not more than 1/8 in. (3mm).

Texturing 530 Swirl, 531 Swirl Coarse, 534 Sand Fine, and 535 Sand Coarse Finishes:
- Use a clean plastic float or stainless steel trowel. A plastic float will roll the large aggregates more than a stainless steel trowel, and may cause swirling. Continuously dry clean the plastic float or steel trowel while texturing. Use consistent pressure and motion to achieve the desired texture.

Texturing 533 Sand Smooth Finish:
- Optional: Level stucco brown coats with any Parex 121 Base Coat & Adhesive and let dry prior to finish application.

- 533 Sand Smooth Finish cannot generally be floated. Texture will be “as trowelled.”
- 533 Sand Smooth Finish can be trowelled smooth to simulate the texture of limestone.
- For smoothest application, apply in two tight coats. Allow first coat to dry enough that it will not be disturbed during application of the second coat. When second coat is partially dry, trowel to desired smoothness. Light, consistent misting with water during smoothing will increase smoothness. Variations in color tint and smoothness should be expected.

Spray application: To achieve consistent texture, spray application must use consistent motion, pressure, distance and spray angle. A job-site mock up for spray application is advised.

LIMITATIONS
- Ambient and surface temperature must be 40°F (4ºC) or higher during application and drying time. Provide supplemental heat and protection from precipitation as needed.
- Use only on surfaces that are sound, clean, dry, unpainted, and free from any residue that might affect the ability of the finish to bond to the surface.
- Application in direct sunlight in hot weather may adversely affect aesthetics.
- ParexUSA is not responsible for color correctness after finish has been applied.

WARNING
- Read complete Warning information printed on product container prior to use. For medical emergency information, call 1-800-424-9300.
- For more information on handling this product refer to its Safety Data Sheet (SDS). The most current SDS and Product Data Sheet (PDS) can be found on our website.

This Product Data Sheet has been prepared in good faith on the basis of information available at the time of publication. It is intended to provide users with information about the guidelines for the proper use and application of the covered product(s) under normal environmental and working conditions. Because each project is different, ParexUSA, Inc. cannot be responsible for the consequences of variations in such conditions, or for unforeseen conditions.