Note: The design specifications and construction shall comply with all local building codes and standards. Parex USA installation guidelines are for general information and guidance only and Parex USA specifically disclaims any liability for the use of this design, and for design engineering, or workmanship of any project. The assembly shall be designed to prevent condensation within the assembly. The designer and the user shall provide final drawings and specifications. Products shown other than those manufactured by Parex USA are shown for clarity of the Parex USA product only. Contact the Manufacturer for installation instructions.

Note: To ensure a continuous air barrier across the building envelope, a continuous air seal should be made at each substrate change, joints/gaps, penetrations and dissimilar material terminations. There must be a consideration of the Designer in the overall wall assembly design. Stucco claddings and any cladding using a mortar bed require the use of a slipsheet installed over the Water-Resistive & Air Barrier Coating to prevent adhesion to the stucco.

The drawings, and any related notes, or text contained thereon are based upon typical requirements of Parex USA Stucco Assembly and are published strictly as a guide for architectural and construction industry professionals to illustrate typical or general design conditions.

These details are not to be used by themselves, and do not constitute design instructions for Parex USA Stucco Assembly application. These details must be used in conjunction with Parex USA current product specifications, product data sheets, and application instructions.

Any details shown are strictly for the purpose of illustrating typical Parex USA Stucco Assembly design applications. Any other materials shown in any details are incidental to the details, and are included only for clarity of the Parex USA Stucco Assembly detail. Please consult with the manufacturers and/or suppliers of any separate materials for their product specifications and applications instructions.

Where site or design conditions not shown in these details are present, or any unusual design is involved, please consult with Parex USA Technical Department for assistance.

PAREX USA DOES NOT WARRANT THE FITNESS OF SUITABILITY OF THESE DETAILS FOR CONSTRUCTION, OR ASSUME ANY LIABILITY FOR USE OF THESE DETAILS. IT IS THE SOLE RESPONSIBILITY OF ANY ARCHITECTURAL OR CONSTRUCTION INDUSTRY PROFESSIONAL TO APPLY THEIR PROFESSIONAL KNOWLEDGE IN UTILIZING THE INFORMATION CONTAINED IN THESE DETAILS.
# SECTION 1  CONTENT

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Please refer to the note on the front cover before reviewing these details.

**A1.01 EPS FEATURE OVER STUCCO ASSEMBLY**

**GENERAL CONSTRUCTION**

**G1.01 STUCCO ASSEMBLY-WOOD FRAME**
Please refer to the note on the front cover before reviewing these details.

G1.02 STUCCO ASSEMBLY-WATERMASTER-WOOD FRAME

G1.03 STUCCO ASSEMBLY-KRAK-SHIELD-WOOD FRAME
Please refer to the note on the front cover before reviewing these details.
G1.08 STUCCO ASSEMBLY-KRAK-SHIELD-STEEL FRAME

G1.09 STUCCO ASSEMBLY-WATERMASTER-KRAK-SHIELD-STEEL FRAME

Please refer to the note on the front cover before reviewing these details.
Please refer to the note on the front cover before reviewing these details.

**G1.10 STUCCO ASSEMBLY-CMU**

- MASONRY OR CONCRETE (BY OTHERS)
- PAREX USA STUCCO BASECOAT
- PAREX USA PRIMER (OPTIONAL - FOR USE WITH ACRYLIC OR ELASTOMERIC FINISH ONLY, NOT CEMENTITIOUS FINISHES)
- PAREX USA FINISH

**G1.11 STUCCO ASSEMBLY-WATERMASTER-CMU**

- MASONRY OR CONCRETE (BY OTHERS)
- PAREX USA STUCCO BASECOAT
- PAREX USA WEATHERCRYO
- PAREX USA PRIMER (OPTIONAL - FOR USE WITH ACRYLIC OR ELASTOMERIC FINISH ONLY, NOT CEMENTITIOUS FINISHES)
- PAREX USA FINISH
Please refer to the note on the front cover before reviewing these details.

**STEP 1: WATER-RESISTIVE BARRIER SHEET UNDER SILL**
Cut water-resistant barrier sheet to approximate size shown & staple into place at the bottom of the rough opening. Water-resistant barrier sheet should only be stapled along the top edge.

**STEP 2: INSTALLING MEMBRANE "BANDAGES"**
Cut "bandages" to approximate size indicated.
Cut Parex USA Parex USA flashing membrane diagonally at sill corners as shown. Sheathing or water-resistant barrier sheet should not be visible at the corners of rough opening.

**STEP 3: CUTTING PAREX USA FLASHING MEMBRANE**
Cut a piece of Parex USA flashing membrane 6" longer than the rough opening width. Make two small cuts 2" long through the membrane as shown. Make 2 small cuts through the membrane as shown.
Note: 2" x 6" framing requires 12" wide membrane cuts should be 5", at least 2" wider than the substrate wall.

**STEP 4: FOLDING PAREX USA FLASHING MEMBRANE**
Fold Parex USA flashing membrane to conform with rough opening. Peel protective backing to expose adhesive.

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PAREX ARMOURWALL 100 & 300, LAHABRA FASTWALL 100 & 300, ELREY FASTWALL, & FIBER-47, TEIFS ONE COAT & SCRATCH & BROWN

- HE
- KRAK-SHIELD
- WATERMASTER

---

**G1.12A ROUGH WINDOW OPENING 1 OF 4**
STEP 5: INSTALLING PAREX USA SHEATHING JOINT TAPE
INSTALL THE PAREX USA FLASHING MEMBRANE AT THE ROUGH OPENING. MEMBRANE SHOULD LAP OVER THE PREVIOUSLY INSTALLED "BANDAGES" & WATER-RESISTIVE BARRIER SHEET.

STEP 6: CUTTING WATER-RESISTIVE BARRIER SHEET FOR JAMBS
CUT WATER-RESISTIVE BARRIER SHEET TO FIT ROUGH OPENING JAMB.

STEP 7: INSTALLING WATER-RESISTIVE BARRIER SHEET AT JAMBS
FOLD WATER-RESISTIVE BARRIER SHEET INTO ROUGH OPENING. BOTTOM LEG MUST OVERLAP FIRST LAYER AS SHOWN. DO NOT STAPLE IMMEDIATELY BELOW THE SILL JAMB CORNERS.
STEP 8: INSTALLING WINDOW
AFTER THE STRIPS OF WATER-RESISTIVE BARRIER SHEET HAVE BEEN INSTALLED AT THE STILL AND JAMBS AS SHOWN, THE WINDOW CAN BE INSTALLED.

STEP 9: METAL FLASHING PROFILE
FLASHING SHOULD BE FABRICATED IN THE PROFILE SHOWN. LENGTH OF FLASHING IS 1" LONGER THAN THE WIDTH OF THE WINDOW FRAME. END DAMS SHOULD BE TURNED UPWARD 3/8" AS SHOWN.

STEP 10: INSTALLATION OF METAL HEAD FLASHING
LENGTH OF THE FLASHING IS DEPENDENT ON THE TYPE OF WINDOW USED. SECTION A-A & B-B ILLUSTRATE TWO TYPES OF WINDOWS. FLASHING SHOULD BE INSTALLED AS ILLUSTRATED. FOR ANY UNUSUAL CONSTRUCTION PLEASE CONTACT PAREX USA TECHNICAL SERVICES.

PAREX ARMOURWALL 100 & 300, LAHARRA FASTWALL 100 & 300, EL REY FASTWALL & FIBER-47, TEIFS ONE COAT & SCRATCH & BROWN
☐ HE ☐ KRAK-SHIELD ☐ WATERMASTER

G1.12C ROUGH WINDOW OPENING 3 OF 4
STEP 11: INSTALLING ROLLS OF WATER-RESISTIVE BARRIER

Install rolls of water-resistant barrier horizontally in a shingle fashion. Each succeeding course should overlap the previous course by 2” min. Note: The strips of water-resistant barrier previously installed at the sill overlaps the horizontally installed rolled water-resistant barrier below the sill for positive drainage.

STEP 12: INSTALLING ROLLS OF WATER-RESISTIVE BARRIER CONT.

Continue to lap each succeeding course as illustrated for positive drainage. Where vertical splices occur, lap the water-resistant barrier sheets a min. of 6”. Vertical splices in the water-resistant barrier sheet should not occur within 2 ft. of the window jambs. Note that the succeeding courses lap over the remainder of the water-resistant barrier strips and the metal flashing at the head.

G1.12D ROUGH WINDOW OPENING 4 OF 4
G1.13A ALTERNATE WINDOW FLASHING PROCEDURE 1 OF 2
METAL FLASHING PROFILE

Flashings should be fabricated in the profile shown. Length of flashing is 1" longer than the width of the window frame.
End dams should be turned upward 5/8" as shown.

RETURN PAREX USA SHEATHING JOINT TAPE & WATER-RESISTIVE & AIR BARRIER COATING INTO THE WINDOW HEAD PRIOR TO INSTALLING THE WINDOW HEAD FLASHING

PAREX USA WATER-RESISTIVE & AIR BARRIER COATING LAPPED OVER BACK FLANGE OF WINDOW HEAD FLASHING
BACK FLANGE OF WINDOW HEAD FLASHING
WINDOW HEAD FLASHING (BY OTHERS)
PAREX USA SHEATHING JOINT TAPE BUTTERFLY
PAREX USA SHEATHING JOINT TAPE EMBEDDED IN PAREX USA WATER-RESISTIVE & AIR BARRIER COATING

G1.13B ALTERNATE WINDOW FLASHING PROCEDURE 2 OF 2
**G1.14 TYPICAL EXPANSION AND CONTROL JOINT LOCATIONS**

**G1.15 INSIDE CORNER**
Please refer to the note on the front cover before reviewing these details.

G1.16 OUTSIDE CORNER

EXPANSION JOINTS

E1.01 EXPANSION JOINT
Please refer to the note on the front cover before reviewing these details.

**E1.01A EXPANSION JOINT WITH FLASHING**

- Expansion Joint
- Flashing
- Stucco Basecoat
- Primers
- Finishes
- Sheathing
- Casing bead
- Metal flashing
- Water-resistant barrier sheet

**E1.02 CONTROL JOINT**

- Expansion Joint
- Casing bead
- Metal flashing
- Water-resistant barrier sheet
- Lath (ASTM C1043)

Please refer to the note on the front cover before reviewing these details.
Please refer to the note on the front cover before reviewing these details.
Please refer to the note on the front cover before reviewing these details.

**R1.01 DOUBLE FACED PARAPET-WOOD FRAME**

**R1.02 TERMINATION AT DECK GABLE FLASHING**
R1.03 TERMINATION AT SOFFIT

- SHEATHING (BY OTHERS)
- WATER-RESISTIVE BARRIER SHEET
- TERMINATE 2" MIN. ABOVE FINISHED ROOF
- ROOF FINISH (BY OTHERS)
- PAREX USA FINISH
- PAREX USA PRIMER (OPTIONAL - FOR USE ONLY, NOT CEMENTITIOUS FINISHES)
- PAREX USA STUCCO BASECOAT
- Casing Bead
- WATER-RESISTIVE BARRIER SHEET
- PAREX USA WATER-RESISTIVE & AIR BARRIER COATING
- Step Flashing
- Closed Cell Backer Rod & Elastomeric Sealing
- Diverter Flashing
- Edge Flashing
- Gutter (BY OTHERS)

R1.04 TERMINATION AT WALL DIVERTER

- SHEATHING (BY OTHERS)
- WATER-RESISTIVE BARRIER SHEET
- TERMINATE 2" MIN. ABOVE FINISHED ROOF
- ROOF FINISH (BY OTHERS)
- PAREX USA FINISH
- PAREX USA PRIMER (OPTIONAL - FOR USE ONLY, NOT CEMENTITIOUS FINISHES)
- PAREX USA STUCCO BASECOAT
- Casing Bead
- WATER-RESISTIVE BARRIER SHEET
- PAREX USA WATER-RESISTIVE & AIR BARRIER COATING
- Step Flashing
- Closed Cell Backer Rod & Elastomeric Sealing
- Diverter Flashing
- Edge Flashing
- Gutter (BY OTHERS)
T1.01 TERMINATION AT GRADE

T1.02 TERMINATION AT PAVEMENT
Please refer to the note on the front cover before reviewing these details.

**W1.01 TERMINATION AT WINDOW JAMB**

- **PAREX USA STUCCO BASECOAT**
- **PAREX USA PRIMER (OPTIONAL - FOR USE WITH ACRYLIC OR ELASTOMERIC FINISH ONLY, NOT CEMENTITIOUS FINISHES)**
- **PAREX USA FINISH**
- **LATH PER ASTM C1063**
- **WATER-RESISTIVE BARRIER SHEET**
- **CASING BEAD**
- **CLOSED-CELL BACKER ROD & ELASTOMERIC SEALANT**
- **FLASHING W/ WATER TIGHT, UP-TURNED ENDS SET IN SEALANT. SLOPE FLASHING FOR DRAINAGE, SEAL BETWEEN FLASHING & FRAME.**
- **PAREX USA SHEATHING TAPE EMBEDDED IN PAREX USA WATER-RESISTIVE & AIR BARRIER COATING**
- **WINDOW FRAME (BY OTHERS)**

**W1.02 TERMINATION AT WINDOW HEAD**

- **PAREX ARMOURWALL 100 & 200, LA-HABRA FASTWALL 100 & 200, EL REY FASTWALL & FIBER-47, TEPS ONE COAT & SCRTCH & BROWN**
- **HE**
- **KRAK-SHIELD**
- **WATERMASTER**

Please refer to the note on the front cover before reviewing these details.
Please refer to the note on the front cover before reviewing these details.

W1.03 TERMINATION AT WINDOW SILL

W1.04 TERMINATION AT FINNED WINDOW SILL
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A1.01 HE-EPS FEATURE OVER STUCCO ASSEMBLY

G1.01 HE-STUCCO ASSEMBLY-WOOD FRAME
Please refer to the note on the front cover before reviewing these details.

**G1.16 HE-STUCCO ASSEMBLY-VERTICAL RIBBONS STEEL FRAME**

**G1.17 HE-INSIDE CORNER**

Please refer to the note on the front cover before reviewing these details.
Please refer to the note on the front cover before reviewing these details.

**G1.18 HE-OUTSIDE CORNER**

**Expansion Joints**

**E1.01 HE-EXPANSION JOINT**
Please refer to the note on the front cover before reviewing these details.

**ROOF LINE**

**R1.01 HE-DOUBLE FACED PARAPET-WOOD FRAME**

**R1.02 HE-TERMINATION AT DECK GABLE FLASHING**
Please refer to the note on the front cover before reviewing these details.

R1.03 HE-TERMINATION AT SOFFIT

- SHEATHING (BY OTHERS)
- TERMINATE 2" MIN. ABOVE FINISHED ROOF
- ROOF FINISH (BY OTHERS)
- PAREX USA FINISH
- PAREX USA PRIMER (OPTIONAL - FOR USE WITH ACRYLIC OR ELASTOMERIC FINISH ONLY, NOT CEMENTOUS FINISHES)
- PAREX USA STUCCO BASECOAT
- LATH PER ASTM C1063 (BY OTHERS)
- CASING BEAD (BY OTHERS)
- INSULATION BOARD (BY OTHERS)
- PAREX USA WATER-RESISTIVE & AIR BARRIER COATING
- STEP FLASHING (BY OTHERS)
- CLOSED CELL BACKER ROD & ELASTOMERIC SEALANT (BY OTHERS)
- DIVERTER FLASHING (BY OTHERS)
- EDGE FLASHING (BY OTHERS)
- GUTTER (BY OTHERS)

PAREX ARMOURWALL 100 & 200, LAKESIDE FASTWALL 100 & 200, EL REY FASTWALL & FIBER-47, TEIFS ONE COAT & SCRATCH & BROWN
- HE
- KRAK-SHIELD
- WATERMASTER

R1.04 HE-TERMINATION AT WALL DIVERTER

- SHEATHING (BY OTHERS)
- TERMINATE 2" MIN. ABOVE FINISHED ROOF
- ROOF FINISH (BY OTHERS)
- PAREX USA FINISH
- PAREX USA PRIMER (OPTIONAL - FOR USE WITH ACRYLIC OR ELASTOMERIC FINISH ONLY, NOT CEMENTOUS FINISHES)
- PAREX USA STUCCO BASECOAT
- LATH PER ASTM C1063 (BY OTHERS)
- CASING BEAD (BY OTHERS)
- INSULATION BOARD (BY OTHERS)
- PAREX USA WATER-RESISTIVE & AIR BARRIER COATING
- STEP FLASHING (BY OTHERS)
- CLOSED CELL BACKER ROD & ELASTOMERIC SEALANT (BY OTHERS)
- DIVERTER FLASHING (BY OTHERS)
- EDGE FLASHING (BY OTHERS)
- GUTTER (BY OTHERS)

PAREX ARMOURWALL 100 & 200, LAKESIDE FASTWALL 100 & 200, EL REY FASTWALL & FIBER-47, TEIFS ONE COAT & SCRATCH & BROWN
- HE
- KRAK-SHIELD
- WATERMASTER
Please refer to the note on the front cover before reviewing these details.

**T1.01 HE-TERMINATION AT GRADE**

- **Parex Armourwall 100 & 300**, **Lahabra Fastwall 100 & 300**, **El Rey Fastwall** & **Fiber-47**, **TEIFS One Coat & Scratch & Brown**
  - **HE**
  - **KRAK-SHIELD**
  - **WATERMASTER**

**Terminations**

**T1.02 HE-TERMINATION AT PAVEMENT**

- **Parex Armourwall 100 & 300**, **Lahabra Fastwall 100 & 300**, **El Rey Fastwall** & **Fiber-47**, **TEIFS One Coat & Scratch & Brown**
  - **HE**
  - **KRAK-SHIELD**
  - **WATERMASTER**
W1.01 HE-TERMINATION AT WINDOW JAMB

W1.02 HE-TERMINATION AT WINDOW HEAD
W1.03 HE-TERMINATION AT WINDOW SILL